

CLEAN VERSION OF AMENDED CLAM 3 - OZ 50544

3. The substituted monocyclopentadienyl, monoindenyl, monofluorenyl or heterocyclopentadienyl complexes of chromium of claim 1.

Claims

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- Substituted monocyclopentadienyl, monoindenyl, monofluorenyl or heterocyclopentadienyl complexes of chromium, molybdenum or tungsten, wherein at least one of the substituents of the cyclopentadienyl ring carries a rigid donor function which is not exclusively bonded through sp³-hybridized carbon or silicon atoms.
- 10 2. The substituted monocyclopentadienyl, monoindenyl, monofluorenyl or heterocyclopentadienyl complexes of claim 1, of the general formula (I)

$$\left[Y - M - X_n\right]_m \qquad \qquad I,$$

- in which the variables have the following meaning:
 - M chromium, molybdenum or tungsten
 - Y is described by the following general formula II

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$$Z - B_k - E_5^{1} = E_3^{1} = E_3^{1}$$

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in which the variables have the following meaning:

- E^1-E^5 carbon or at maximum one of E^1 to E^5 is phosphorus or nitrogen,
 - NR⁵R⁶, PR⁵R⁶, OR⁵, SR⁵, or an unsubstituted, substituted or condensed, partially unsaturated heterocyclic or heteroaromatic ring system,

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B one of the following groups:

and additionally, if Z is an unsubstituted, substituted or condensed, partially unsaturated heterocyclic or heteroaromatic ring system, B can also be

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in which

 L^1 , L^2 denotes silicon or carbon,

- k denotes 1, or if Z is an unsubstituted, substituted or condensed, partially unsaturated heterocyclic or heteroaromatic ring system, is also 0,
- independently of one another fluorine, chlorine, bromine, iodine, hydrogen, C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, C_6 - C_{20} aryl, alkylaryl with from 1 to 10 C atoms in the alkyl radical and from 6 to 20 C atoms in the aryl radical, $NR^{15}R^{16}$, OR^{15} , SR^{15} , SO_3R^{15} , $OC(O)R^{15}$, CN, SCN, β -diketonate, CO, BF_4 -, PF_6 -, or bulky non-coordinating anions,

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- $R^{1}-R^{16}$ independently of one another hydrogen, $C_{1}-C_{20}$ alkyl, $C_{2}-C_{20}$ alkenyl, $C_{6}-C_{20}$ aryl, alkylaryl with from 1 to 10 C atoms in the alkyl radical and from 6 to 20 C atoms in the aryl radical, SiR^{17}_{3} , in which the organic radicals $R^{1}-R^{16}$ can also be substituted by halogens, and two geminal or vicinal radicals $R^{1}-R^{16}$ can also be joined to a 5- or 6-membered ring,
- R^{17} independently of one another hydrogen, C_1 - C_{20} alkyl, C_2 - C_{20} alkenyl, C_6 - C_{20} aryl, alkylaryl with from 1 to 10 C atoms in the alkyl radical and from 6 to 20 C atoms in the aryl radical, and two geminal radicals R^{17} can also be joined to a 5-or 6-membered ring,
- n is 1, 2 or 3,

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m is 1, 2 or 3.

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- 3. The substituted monocyclopentadienyl, monoindenyl, monofluorenyl or heterocyclopentadienyl complexes of chromium of claim 1.
- The substituted monocyclopentadienyl, monoindenyl, monofluorenyl or heterocyclopentadienyl complexes of claim 2, in which Z is an unsubstituted, substituted or condensed, heteroaromatic ring system.
- 5. The substituted monocyclopentadienyl, monoindenyl, monofluorenyl or heterocyclopentadienyl complexes of claim 2, in which $E^1E^2E^3E^4E^5 \ \ together \ \ with \ R^1R^2R^3R^4 \ \ is \ \ an \ \ unsubstituted \ \ or \ \ substituted \ \ indenyl.$
- 6. The substituted monocyclopentadienyl, monoindenyl, monofluorenyl or heterocyclopentadienyl complexes of claim 5, in which $E^1E^2E^3E^4E^5$ together with R^1R^2 is an indenyl.
 - 7. The substituted monocyclopentadienyl, monoindenyl, monofluorenyl or heterocyclopentadienyl complexes of claim 6, in which Z is an unsubstituted or substituted 8-(quinolyl) system, and k is 0.
 - 8. A process for polymerization or copolymerization of olefins, in which olefins are polymerized in the presence of the following components:
- (A) the substituted monocyclopentadienyl, monoindenyl, monofluorenyl or heterocyclopentadienyl complexes of claim 1, of the general formula (I)

$$\left[Y - M - X_n\right]_m \qquad \qquad I,$$

in which the variables have the following meaning:

- M chromium, molybdenum or tungsten
- 40 Y is described by the following general formula II

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 $Z - B_k - E_{A}^{1}$ E_{A}^{1} E_{A}^{1} E_{A}^{1} E_{A}^{2} E_{A}^{2} E_{A}^{3} E_{A}^{3}

in which the variables have the following meaning:

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 ${\rm E^1\text{-}E^5}$ carbon or at maximum one of ${\rm E^1}$ to ${\rm E^5}$ is phosphorus or nitrogen,

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Z NR⁵R⁶, PR⁵R⁶, OR⁵, SR⁵, or an unsubstituted, substituted or condensed, partially unsaturated heterocyclic or heteroaromatic ring system,

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and additionally, if Z is an unsubstituted, substituted or condensed, partially unsaturated heterocyclic or heteroaromatic ring system, B can also be

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in which

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 ${\tt L}^1$, ${\tt L}^2$ denotes silicon or carbon,

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k denotes 1, or if Z is an unsubstituted, substituted or condensed, partially unsaturated heterocyclic or heteroaromatic ring system, is also 0,

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- independently of one another fluorine, chlorine, bromine, iodine, hydrogen, C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, C_6 - C_{20} aryl, alkylaryl with from 1 to 10 C atoms in the alkyl radical and from 6 to 20 C atoms in the aryl radical, $NR^{15}R^{16}$, OR^{15} , SR^{15} , SO_3R^{15} , $OC(O)R^{15}$, CN, SCN, β -diketonate, CO, BF_4 -, PF_6 -, or bulky non-coordinating anions,
- R¹-R¹⁶ independently of one another hydrogen, C₁-C₂₀ alkyl,

 C₂-C₂₀ alkenyl, C₆-C₂₀ aryl, alkylaryl with from 1 to 10 C

 atoms in the alkyl radical and from 6 to 20 C atoms in

 the aryl radical, SiR¹⁷₃, in which the organic radicals

 R¹-R¹⁶ can also be substituted by halogens, and two geminal or vicinal radicals R¹-R¹⁶ can also be joined to a 5
 or 6-membered ring,
 - R¹⁷ independently of one another hydrogen, C_1 - C_{20} alkyl, C_2 - C_{20} alkenyl, C_6 - C_{20} aryl, alkylaryl with from 1 to 10 C atoms in the alkyl radical and from 6 to 20 C atoms in the aryl radical, and two geminal radicals R^{17} can also be joined to a 5- or 6-membered ring,
 - n is 1, 2 or 3,
- 25 m is 1, 2 or 3,
 - (B) optionally, one or more activator compounds,

and

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- (C) optionally, one or more additional catalysts conventionally used for the polymerization of olefins.
- 9. The process of claim 8, in which the activator compound (B) is a compound selected from the group of aluminum oxane, dimethylaniliniumtetrakispentafluorophenyl borate, trityltetrakispentafluorophenyl borate, or trispentafluorophenylborane.

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- 10. The process of claim 8, in which at least one olefin selected from the group of ethene, propene, 1-butene, 1-pentene, 1-hexene, 1-heptene, 1-octene, or 1-decene is polymerized.
- 5 11. The process of claim 8, characterized in that an olefin selected from the group of propene, 1-butene, 1-pentene, 1-hexene, 1-heptene, or 1-octene is polymerized.
- 10 12. The process of claim 8, in which the polymerization is conducted in suspension, in solution, or in the gas phase.
 - 13. Polymers of olefins, obtainable by the method of claim 8.
- 15 14. Fibers, films and moldings, containing polymers of olefins of claim 13 as essential components.

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